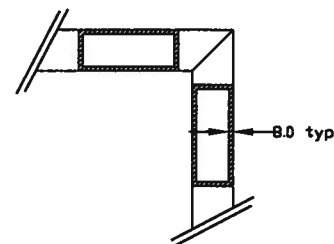


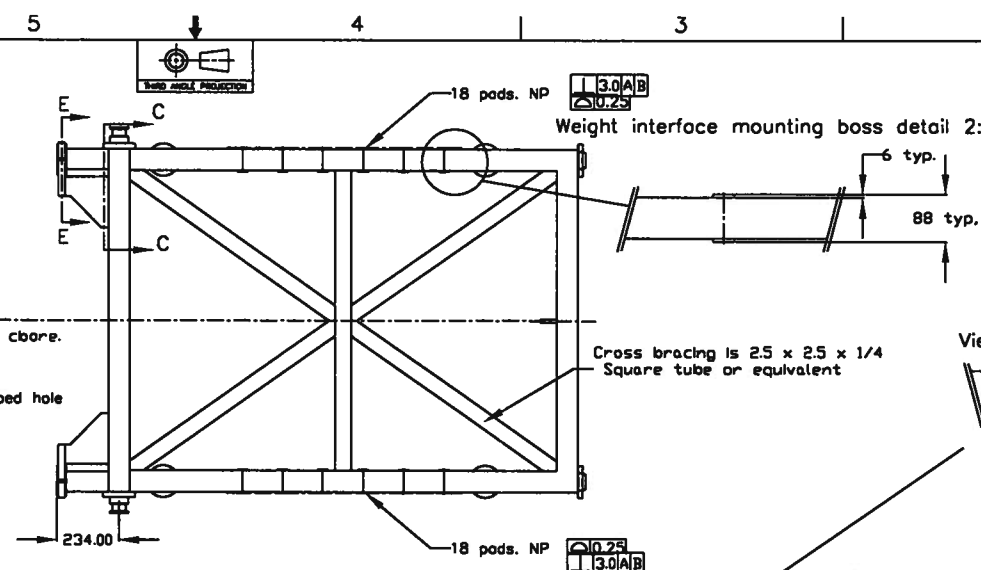
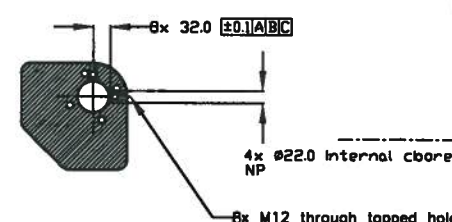
NOTES, UNLESS OTHERWISE SPECIFIED:

REV	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	3/22/76	
2	UPDATED FORMAT		
3	HANDLING DETAIL ADDED	1.22.87	
4	UPDATED FORMAT	4.17.87	

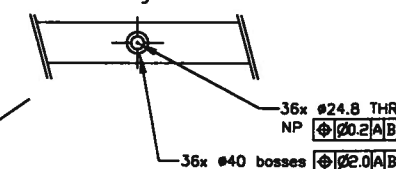
Port section on CC x 2



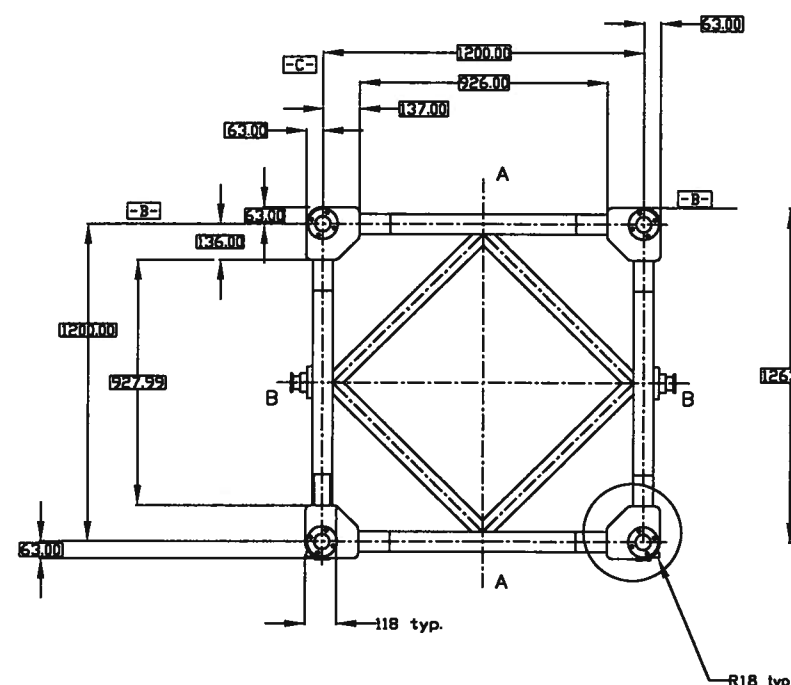
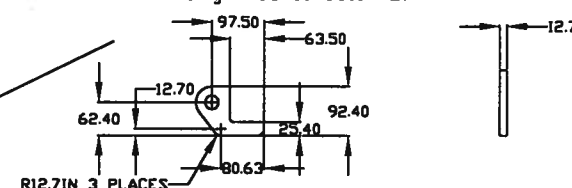
Port section on EE x 2



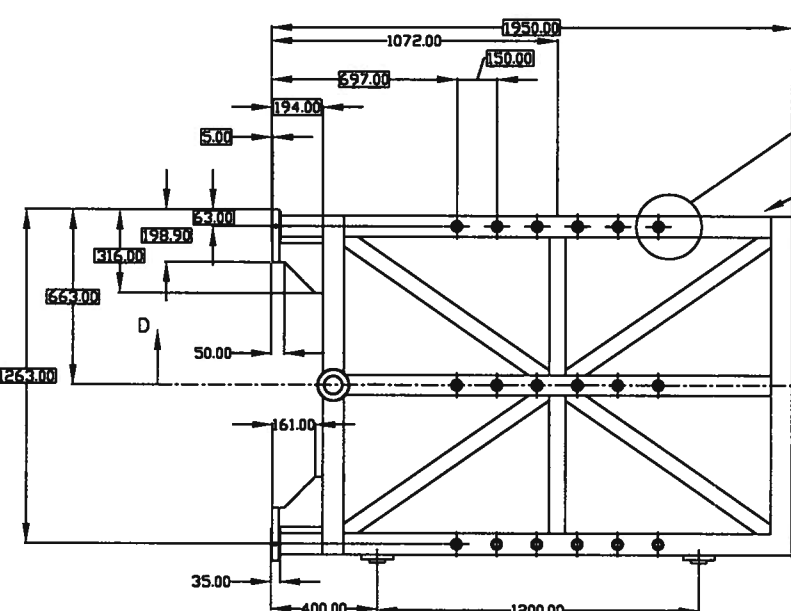
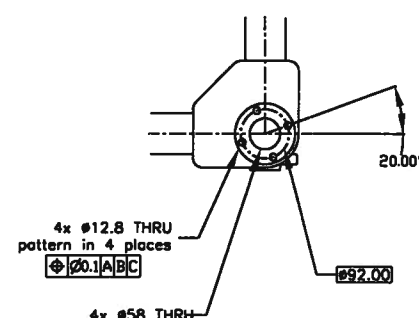
View looking on boss 2:1



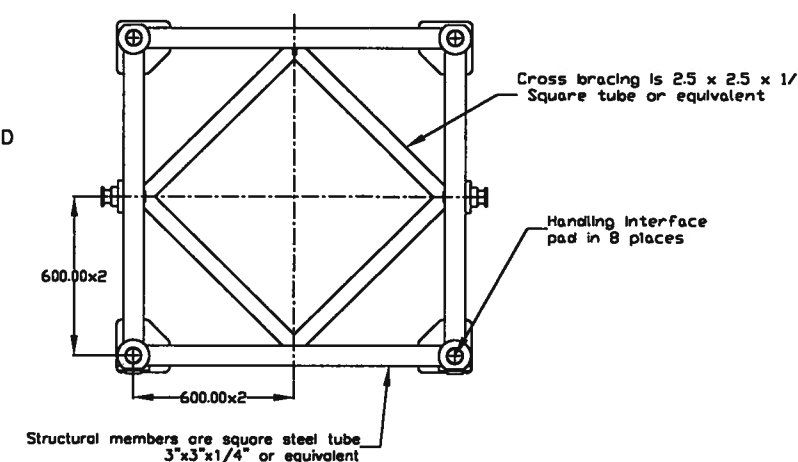
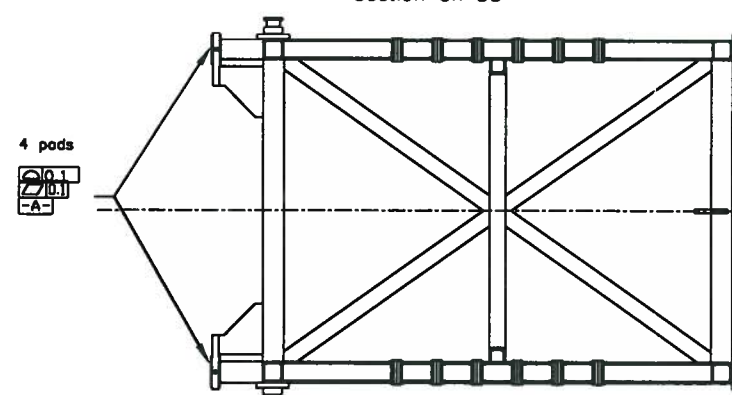
Lifting bracket detail 2:1



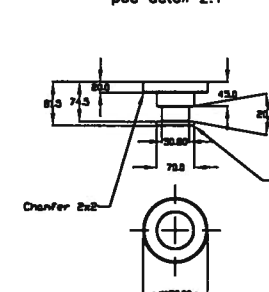
Mounting hole detail x 2



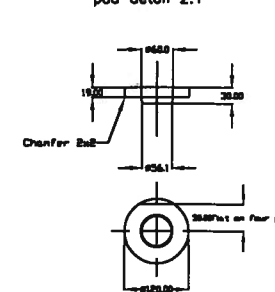
Section on DD



Handling interface pad detail 2:1



Handling interface pad detail 2:1



Finish point all surfaces as described in workscope masking all topped holes, machined holes and surfaces marked 'NP'. These surfaces must be protected by a thin film lubricant.

- Note1. Structure is symmetrical about AA and BB except mount hole detail
 Note2. General tolerance on fabrication dimensions is ± 3
 Note3. Structure must be stress relieved prior to machining
 Note4. Material is structural mild steel
 Note5. Mass estimate 578 Kg. (see sheet 2)

GEMINI PROJECT DOCUMENT
 APPROVED FOR RELEASE
 Group Manager
 Systems

ITEM NO.	PART OR IDENTIFYING NUMBER	QUANTITY OR DESCRIPTION	PROCUREMENT SPECIFICATION	NOTES
1	UNLESS OTHERWISE SPECIFIED	1		
2	1.0	1.0		
3	1.0	1.0		
4	1.0	1.0		
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100	1.0	1.0		

GEMINI 8-M Telescopes Project
 Ballast weight support structure, Type 1
 89-GP-1000-4002